

# Characterization of electromagnetic-anisotropic materials

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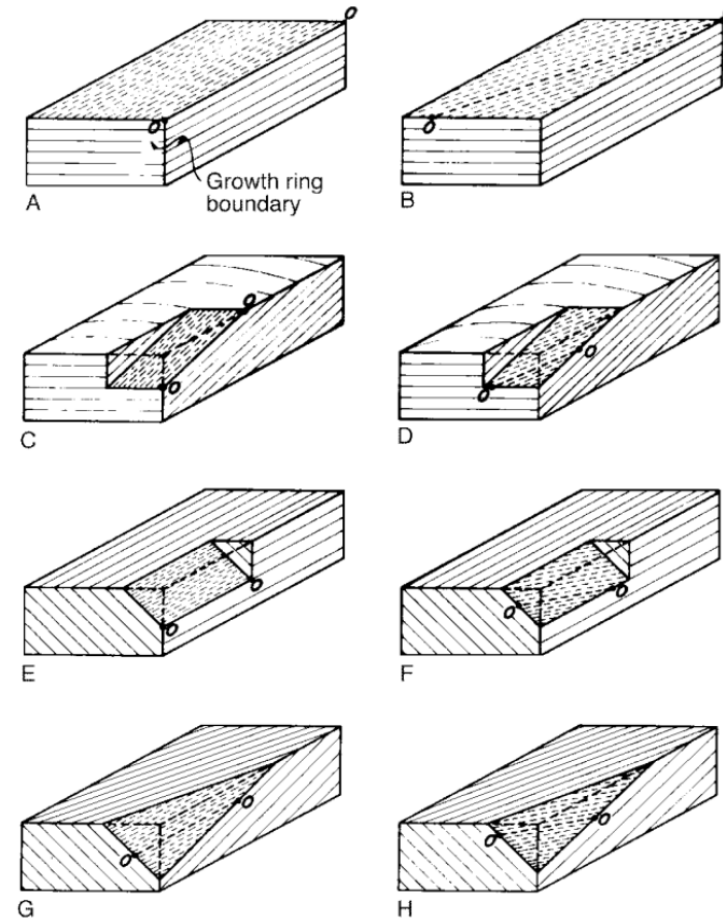
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# Problem

- Measuring 3D orientation of grain angle in wooden boards
- Why?
  - Strength strongly varies along fiber and perpendicular to fiber
  - surface inspection does not give required information
- Chosen approach:
  - X-band transmission measurement
  - Dual-polarized TX/RX
  - Model fitting of measurement to determine grain orientation

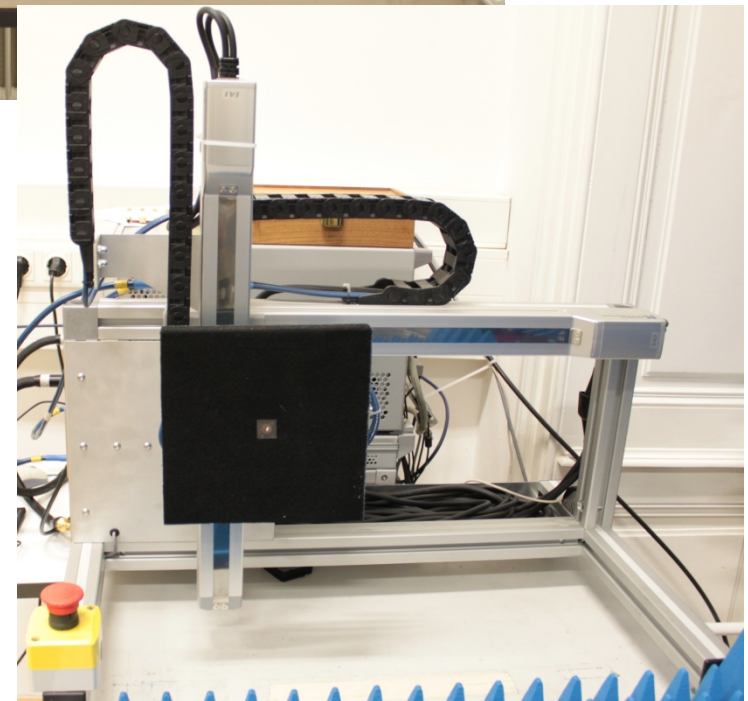
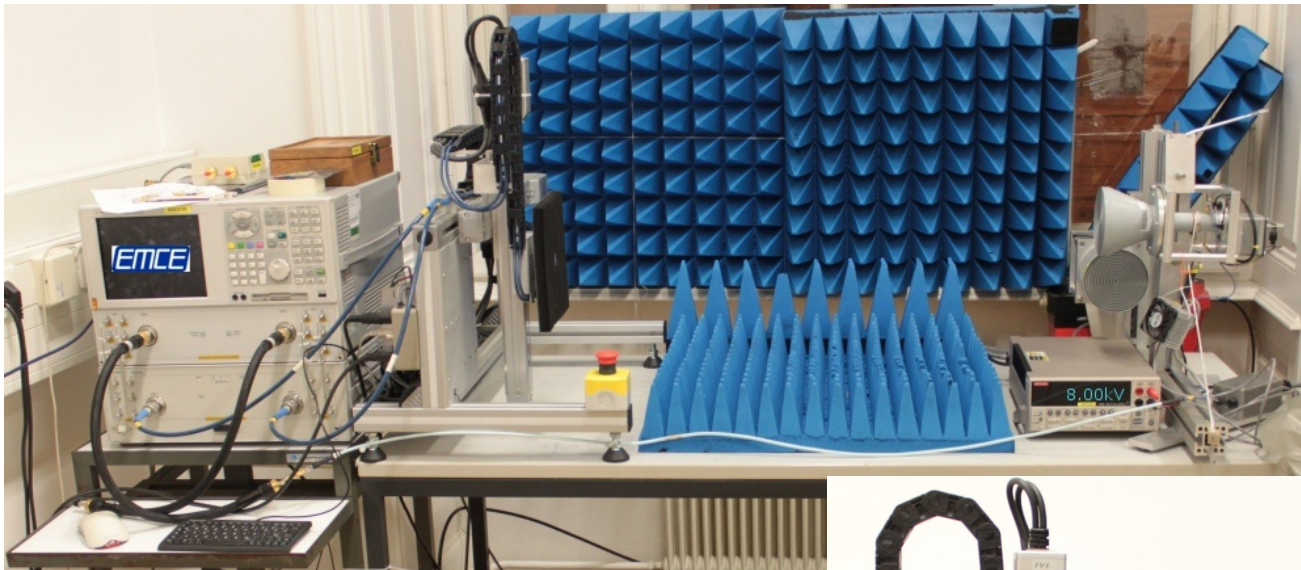


# Measurement Setup Evolution

- Phase 1: First tests...

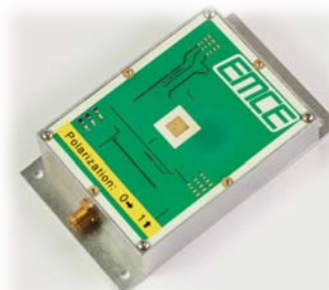
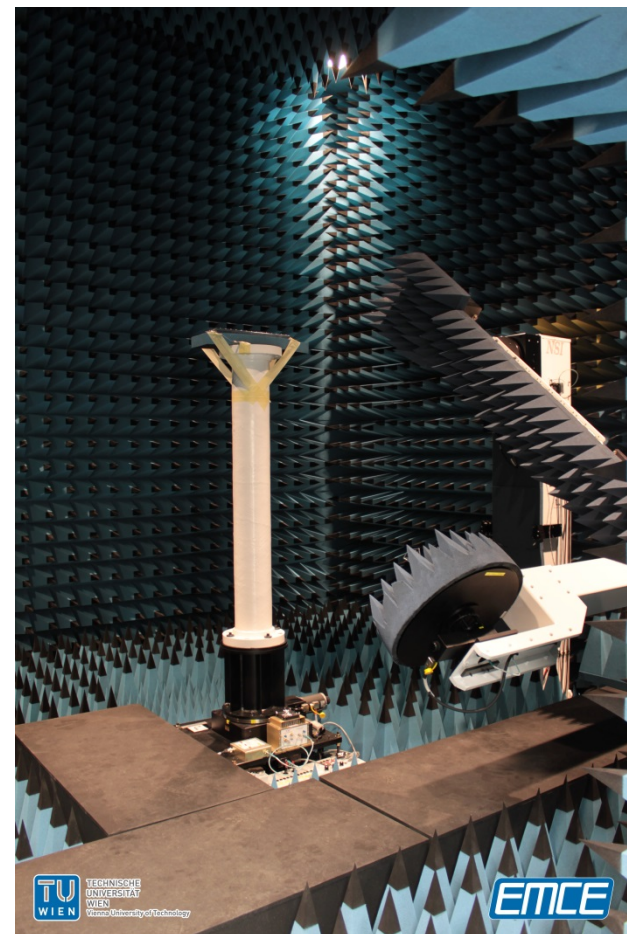
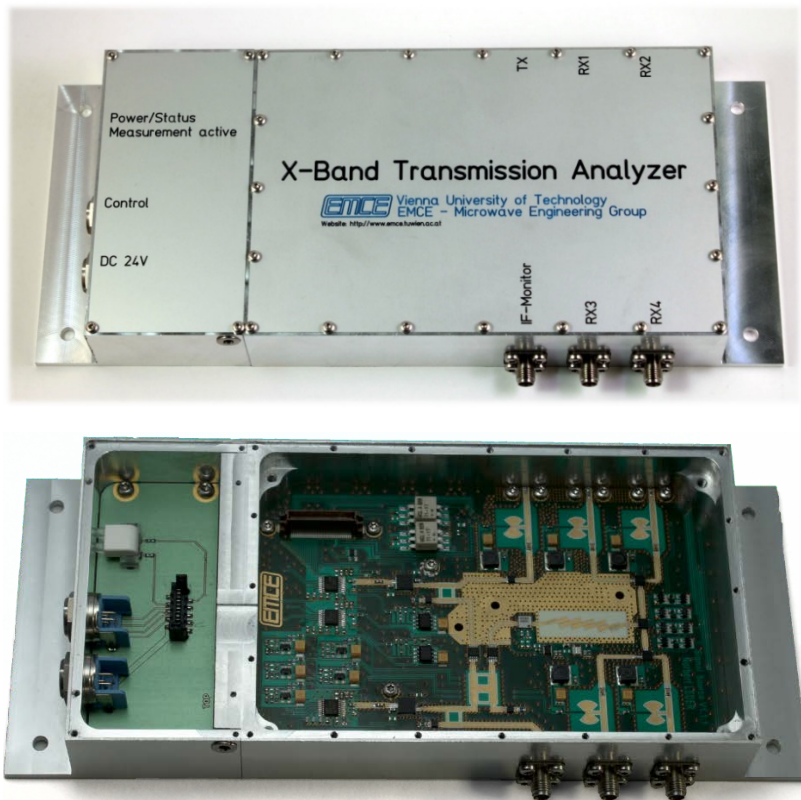


- Phase 2: X/Y-scanner (electro-mechanical)



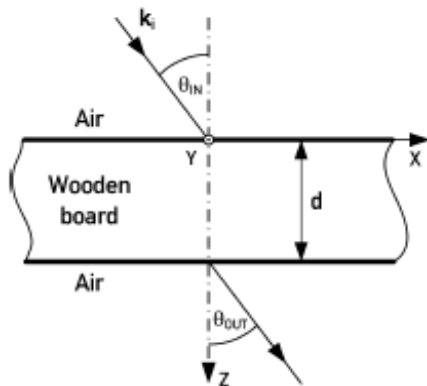
# Measurement Setup Evolution

- Phase 3: industrial prototype



# Inverse Problem

- Transmission through anisotropic (birefringent) media results in polarization ,distortion‘
- Transmission coefficients can be calculated by Berreman-method

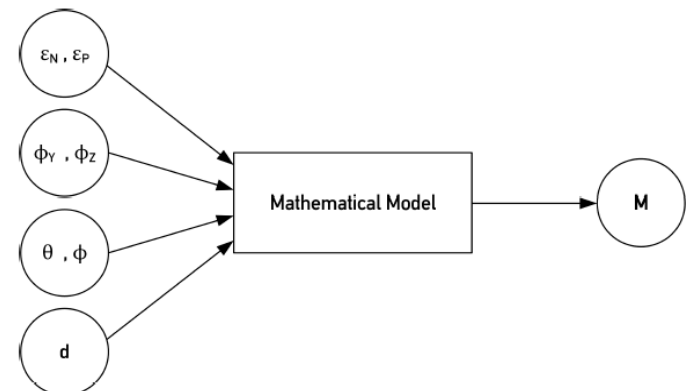


$$\epsilon_r = \begin{pmatrix} \epsilon_{xx} & \epsilon_{xy} & \epsilon_{xz} \\ \epsilon_{yx} & \epsilon_{yy} & \epsilon_{yz} \\ \epsilon_{zx} & \epsilon_{zy} & \epsilon_{zz} \end{pmatrix}$$



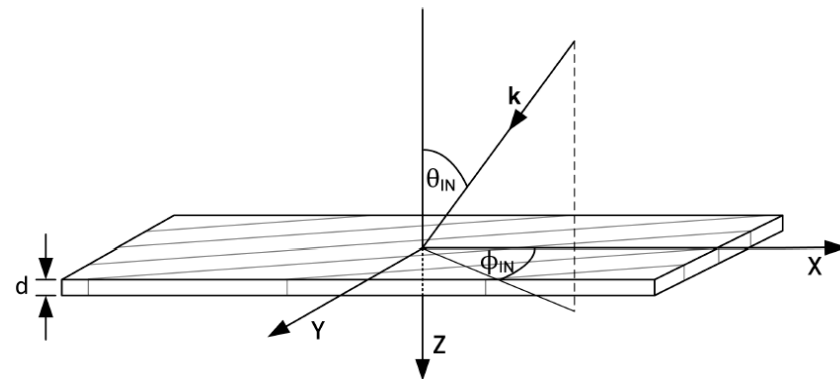
$$\mathbf{J}_T = \begin{pmatrix} t_{pp} & t_{ps} \\ t_{sp} & t_{ss} \end{pmatrix}$$

- Inverse problem is tricky:
  - no direct solution possible → fitting
  - no unique solution
  - sensitive to noise



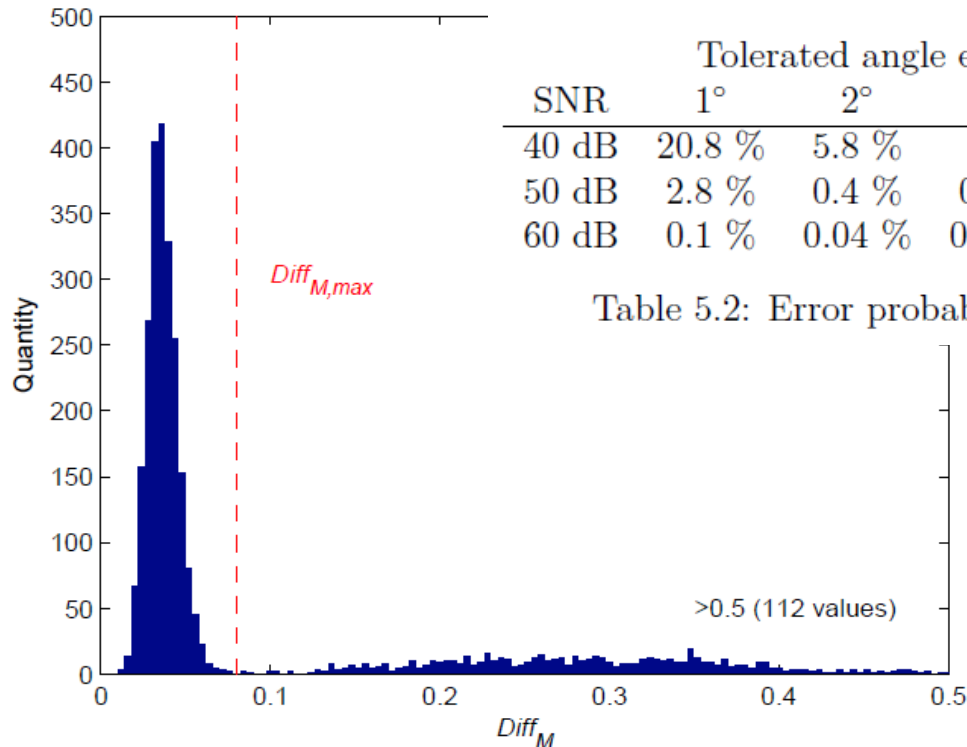
# Inverse Problem – Performance Analysis

- Consideration of
  - Thickness deviation
  - Non-orthogonal polarization
  - Gain/phase imbalance between h/v polarizations
  - Measurement noise
- Variation of all parameters:  
 $\epsilon_r$ -tensor, thickness, measurement imperfections
- Measurement of two/three transmissions:
  - $\phi=0^\circ$ ,  $\theta=45^\circ$
  - $\phi=180^\circ$ ,  $\theta=45^\circ$
  - ( $\theta=0^\circ$ )



# Results

- Developed solver estimates confidence of solution, discards „bad“ results, but does not work perfect:



| SNR   | Tolerated angle error |        |         | $Diff_{M,max}$ | Number of sets |
|-------|-----------------------|--------|---------|----------------|----------------|
|       | 1°                    | 2°     | 3°      |                |                |
| 40 dB | 20.8 %                | 5.8 %  | 2.9 %   | 0.08           | 2231           |
| 50 dB | 2.8 %                 | 0.4 %  | 0.04 %  | 0.04           | 2220           |
| 60 dB | 0.1 %                 | 0.04 % | 0.001 % | 0.03           | 2267           |

Table 5.2: Error probabilities for different SNR values

- theta=0° measurement allow to determine the projection of the the tensor's main axis → redcution of unknowns
- Consideration of spatial measurement neighbours  
→ close to 0% error rate possible
- Trade-off: error-rate, num.of discarded measurements, precision

# Thank You For Your Attention!

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